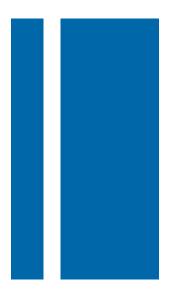
# ROOFSEAL CLIP680

Roofing Solutions Under One Roof

Since 1990







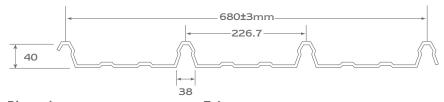
# PRODUCT DESCRIPTION

- A premium concealed fixing profile roll formed from high-tensile steel substrate protected with corrosion inhibitive treatment.
- Possibility of water leakage can be greatly minimized as this profile is installed using clips.
- Wide pans and high ribs ensure excellent water discharge capacity
- Minimum roof pitch of 2°
- Suitable for applications from low pitched roofs to vertical or horizontal ribbed walling for exhibition halls, warehouses and shop offices.

# **MATERIALS & COLOURS**

- Clean Colorbond<sup>®</sup> Steel
- Zincalume<sup>®</sup> Steel
- Prima R Steel
- Pre-painted Galvanised Iron (PPGI)
- Zacs Painted

# **SECTIONAL PROFILE**



**Dimensions** Tolerance

Rib height : 40mm Thickness for material :  $\pm$  0.03mm Effective cover : 680mm Effective width :  $\pm$  3mm Minimum roof pitch :  $2^{\circ}$  Finishing length :  $\pm$  5mm

# **TECHNICAL INFO**

AVAILABLE THICKNESS							
Base Metal Thickness (mm)	Total Coated Thickness (mm)	Weight (kg/m2)	Min. Yield Strength (MPa)				
0.35	0.40	3.82	G550				
0.40	0.45	4.34	G550				
0.42	0.47	4.63	G550				
0.48	0.53	5.27	G550				
* other thickness is subject upon stock availability and time delivery							

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RECOMMENDED MAXIMUM ROOF LENGTH (M)								
Rainfall Intensity	Slope in Degree							
(mm/hour)	2° 3° 5° 7.5° 10°							
250	76	86	100	113	124			
300	63	71	83	94	103			
400	47	53	63	70	77			
500	38	43	50	56	62			

DISTRIBUTED LOAD CAPACITY - CONTINUOUS SPAN CONDITION											
Thickness (mm) (TCT)	SPAN	mm	900	1050	1200	1350	1500	1650	1800	1950	2100
0.45	Serviceability	kPa	2.83	2.31	1.96	1.44	1.08	0.82	0.62	0.47	0.35
	Strength	kPa	4.55	3.82	3.37	2.74	2.17	1.76	1.46	1.21	0.96
0.47	Serviceability	kPa	2.99	2.43	2.05	1.51	1.13	0.86	0.46	0.499	0.37
	Strength	kPa	4.78	4.01	3.53	2.86	2.27	1.84	1.52	1.27	1.01
0.53	Serviceability	kPa	3.45	2.80	2.33	1.71	1.27	0.96	0.72	0.56	0.42
	Strength	kPa	5.47	4.58	3.99	3.23	2.57	2.08	1.72	1.44	1.17

	MAXIMUM RECOMMENDED SPACING OF SUPPORTS									
Base Metal Total Coated	Total Coated	RO	OFS	WA	LLS	Max Roof				
Thickness (mm)	Thickness (mm)	Internal Span (mm)	End Span (mm)	Internal Span (mm)	End Span (mm)	Overhang Unsupported (mm)				
0.40	0.45	2000	1500	3300	2600	150				
0.42	0.47	2100	1600	3500	2800	200				
0.48	0.53	2500	2000	3600	3000	300				